

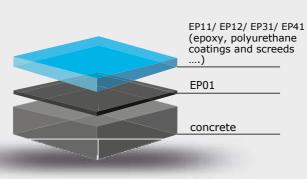
# **TopStone EP01**

# TOP STONE

05.04.2017 ver. 7

# bonding and penetrating TopStone screed





2-component epoxy primer penetration suitable for dry concrete with a moisture content of up to 4% and other mineral substrates

#### **Function:**

Penetrating bonding layer for the ideal adhesion of TopStone finishes to the substrate

## Possibility to use:

- Concrete penetration with a moisture content of up to 4%
- Penetration on dry cement screeds such as Morfico, Fortemix and the like.
- reinforcement of the substrate
- anti-dusting coating in a double floor system
- laminationa binder for the manufacture of both manually and mechanically polished plasters
- Binder for the realization of leveling "scratch" layers, reprofilation, polymermal,
- After blanding with TopThix it is possible to bind small seals, seal pores etc.
- sealing cracks (sewing)realization of the fluids, fabions in the floor / wall Contact

### Benefits:

- excellent mechanical properties
- good penetration ability
- multipurpose material
- Low viscosity
- high adhesion
- possibility of coloring of TopStone pigmentsProperties



## **Processing data:**

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Material workability time	30 minutes at 20 ° C
Recommended laying temperature	> 10°C (+30°C max.)
At low temperature	Slow cure
At high temperature	Rapid cure
Applicability of the surface at 20 $^{\circ}$ C	Next layer within 24 hours. The surface is covered after 24 hours. Fully cured in 7 days.

During application and curing, TopStone EP01 must not come into direct contact with water and chemicals. In addition, the substrate must not contain water-soluble substances such as salts, solvents, etc. Do not use diesel burners, gas burners, etc. at the site of CO2 and water vapor production that have a negative effect on surface quality.

Retail packaging	5 kg cca 17 m²
Retail packaging	30 kg cca 100 m²
Wholesale packaging	640kg cca 2133 m²

### Packaging and Coverage:

These material consumption may vary according to specific Conditions and specific applications.

#### Instructions for Use:

- 1. Preparation of the substrate Removal of dirt, incoherent parts, roughening of the surface, grinding, milling, blasting and subsequent surface cleaning as needed, removal of grease and other chemicals, which can act as a separator.
- Tool preparation: Mixing vessel of two binder components according to the instructions, agitator, paint roller (velor, nylon with short grain), paint brush, rubber spatula, steel trowel.
- 3. Thoroughly mix both A and B TopStone EP01 components using a slow-speed stirrer for 3 minutes.
- l. Prepare the material so prepared within 30 minutes at 20 ° C by suitable technology, eg paint roller, brush, brush, rubber spatula, AIRLESS spraying, etc.
- 5. To increase the adhesion of the next layer, it is possible to sprinkle the fresh, uncured TopStone EP01 surface with dry and clean silica sand with a grain size of 0.3-0.5 mm (consumption of about 0.5-4.0 kg / m2) or even add silicate sand into a material (so called scratch) and apply penetration with a steel trowel mix in the maximum ratio TopStone EP01: siliceous sand 1: 1.
- 6. Apply TopStone EP01 at a falling temperature to prevent pores from developing air in the substrate. If required, penetration can be applied in multiple layers.

#### **Storage**

At temperatures between 12 ° C and 25 ° C, in original packaging. Warranty period - see data on the packaging.



# **Accelerating Cure:**

	Akcelerátor	Not sticky, finely grindable, tiltable		Hard, abrasive	
	16°C	23°C	16°C	23°C	
Thin coating	max. 10 %	6 h.	5 h.	8 h.	7 h.
Coarse coat, scratch	max. 10 %	5 h.	3,5h.	7 h.	6 h.
Plastbeton cca 1cm	max. 10 %	3 h.	2,5 hod.	6 h.	5 h.

Creator of cast surfaces

- 2. Instructions for application of hand-polished plasterboard: Mix thoroughly mixed TopStone EP01 with dry, clean, folded silica sand (eg ISG A1) in a ratio of 1: 8. Application and smoothing of the surface with a stainless steel trowel without teeth. It can also be applied to the "lost" in the gradient. Pattern composition for leveling the substrate with hand-polished plastic concrete in a thickness of approx. 5 mm:
- TopStone EP01 penetration ...... approx. 0.5 kg / m2

Usage: to compensate for greater unevenness of the substrate in smaller areas. Allows alignment of the substrate in the required gradient. Filling of pockets of object dilations. Entrance thresholds for object dilatations. Realization of fabions / turnouts. Suitable especially in highly mechanically stressed industrial halls, warehouses, garages,

2. Instructions for the application of machine-plastered concrete: Mix thoroughly mixed TopStone EP01 with a dry, clean, folded silica sand (eg sand plasticbeton) 1:10. Storage of the mixture by means of a dosing carriage. The mixture must be machined into the desired plane at the given processing time. If plasticbeton is not perfectly smooth and will then be closed by the final coating surface, it is possible to stretch the tensile stroke (caused by mechanical floor loads) in places with height unevenness.

Pattern composition for leveling the substrate with machine-coated plastic concrete in a thickness of approx. 5 mm:

- TopStone EP01 penetration ...... approx. 0.5 kg / m2
- plasticbetonTopStone EP01 ...... approx. 1.45 kg / m2 + sand plasticbeton ..... .14, 5 kg / m2
- closure of TopStone EP01 plastic ... ... ... ... ca 0.6 kg / m2 (followed by final surface TopStone EP11 etc .. including penetration)

Usage: to compensate for greater unevenness of the substrate in larger areas. Filling of pockets of object dilations. Entrance thresholds for object dilatations. Realization of fabions / turnouts. Machine smoothing significantly increases compressive strength. Suitable especially in highly mechanically stressed industrial halls, warehouses, garages,

- 2. Instructions for creating a sealant suitable for small seals and pores: mix the TopStone EP01 thoroughly mixed with TopThix in a ratio of about
  - 10 to 15: 1. Application with steel trowel or spatula. Vertical surfaces can also be wall-mounted.

Application: sealing of cracks, sealing of small seals, sealing joints, sealing of vertical surfaces, small rebates, gluing

3. TopStone EP01 can also be used as a filler, anchoring, bonding, grouting, anti-dusting coating in a double floor system

TopStone EP01 is applied immediately after mixing. If this is not done, there is a risk of a spontaneous violent exothermic reaction (fast after 5-10 minutes). Tools and skin from uncured material should be cleaned using TopStone Cleaner or acetone, hardened material by mechanical - sanding, grinding, etc.

#### **Technical data**

basic characteristics	Level		
compressive strength	67 Mpa		
tensile strength	38,2 MPa		
bending strength	38,2 MPa		
adhesion to concrete	2.97 MPa		
reaction to fire	B <sub>e</sub> S1		
anti-slip (dry - wet)	meet (≥0,5) podle ČSN 74 4505		
consumption	od 0,3 kg/m²		
specific weight	1,04 kg / l		

Mixing ratio A: B according to the weight of 2.2: 1 or according to the label on the packaging.

### Safety:

Chemical composition - A mixture of epoxy resin with a specially formulated hardening system. Traffic classification -ADR sl. A 9 and sl. B 8. Further information is provided in the Safety Data Sheet. Extinguishing agent - dry sand, alcohol resistant foam, CO2, water

mist. do not run water !!!

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ISO 9001, ISO 14001

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**PARTNER / SELLER:** 

opStone EP01